

**Homeless and Housing Taskforce Meeting
Wednesday December 7th, 9:30am-11:00am
ZOOM**

Presented by Human Services Coalition and the Continuum of Care

Agenda

Welcome and Introductions: Updates from Providers	9:30
<ul style="list-style-type: none"> • Shelter Providers, Friendship Center, and Samaritan Center • Transitional and Permanent Housing Providers • Other Supportive Programs, i.e., Medical, Clothing, Employment, Food Programs • Eviction Prevention/Rental Assistance Providers 	
Super Cool Announcement! Kate Laux, Laura Rowley and the Artists will share information about the awesome zine “On The Fringe” they have created including how you can get one and how to support the project.	9:35-9:50
Special Topic: The 7 Principles to Addressing Encampments	9:55-10:20
Nichele Carver, Senior Regional Advisor, U.S. Interagency Council on Homelessness, Ms. Carver will share the Federal perspective about emerging principles for encampment resolution and their effectiveness.	
Special Topic: “Home Together; Tompkins”	10:20-10:50
Liddy Bargar Director of Housing Initiatives and Simone Gatson Coordinated Entry Lead and CoC Staff Continuum of Care staff will share “Home Together Tompkins” , an evidence based plan designed to address the current conditions of our homeless response system that is aligned with the finding of the Tompkins County Homeless and Housing Needs Assessment and the federal strategic plan to end homelessness.	
Announcements:	10:50
Program provider and community announcements	
Adjourn	11:00